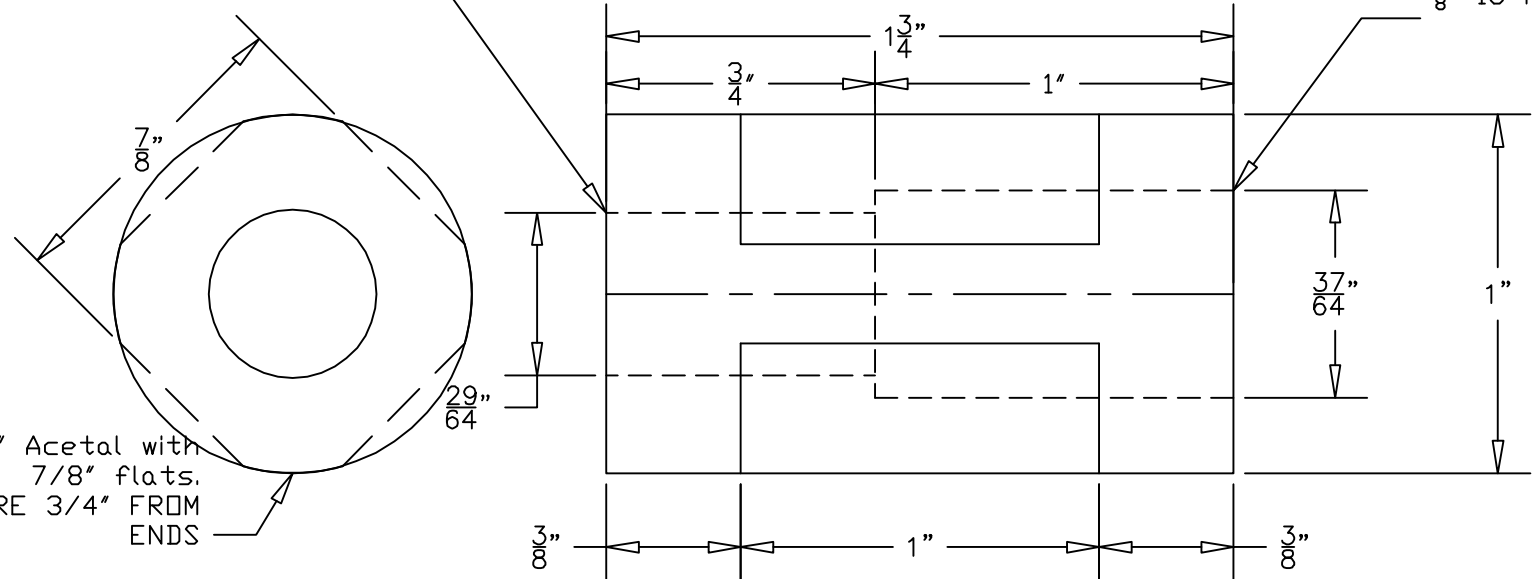




REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
XX	X	X	XX/XX/XX	XXX

DRILL 29/64 (11.8mm)  
 $\frac{3}{4}$ "  $+\frac{1}{16}$ " $/-0$  DEEP AND  
 THREAD 1/4"-19 BSPP

DRILL 37/64  
 1"  $+0/-\frac{1}{16}$  DEEP  
 AND THREAD  
 $\frac{3}{8}$ "-18 NPT



Material is 1" Acetal with  
 7/8" flats.  
 FLATS ARE 3/4" FROM  
 ENDS

NOTES:

Base material is 1" round Acetal (Delrin) Rod

THIS DRAWING IS PROPRIETARY  
 AND CONSIDERED CONFIDENTIAL.  
 NO REPRODUCTIONS MAY BE  
 MADE WITHOUT THE WRITTEN  
 PERMISSION FROM THE HAWKER

DWG INTERPRETATION PER ANSI Y14.5



UNLESS OTHERWISE SPECIFIED:

DIM APPLY AFTER PLATING & COATING		
DIMENSIONS IN INCHES [MILLIMETERS]		
TOTAL RUNOUT	.005/IN	.5/100 MM
PERPENDICULAR	.005/IN	.5/100 MM
EDGE BREAK	.005-.015	.1-4
FILLET RADII	.010 MAX	.25 MAX
ANGLES	$\pm 0^{\circ}30'$	$\pm 0^{\circ}30'$
SURFACE ROUGHNESS	125/	3/
TOLERANCES		
X.X	$\pm .03$	$\pm .5$
X.XX	$\pm .010$	$\pm .2$
X.XXX	$\pm .005$	$\pm .1$

DRAWN RSS DATE 05/20/03

CHECKED XXX DATE XX-XX-XX

ENGINEER DATE XX-XX-XX

MATERIAL  
 1" round Acetal (Delrin) Rod  
 USPLASTICS.COM P# 42196

HEAT TREAT

FINISH

TITLE  
 1/4"-19 BSPP TO 3/8"-18 NPT ADAPTER

SIZE

A

REVISION

C

SCALE

1 : 1

SHEET 1 of

1

APPLICATION

